

CITATION

CSIR-NAL was mandated to develop Advanced Composites Technology for the Light Combat Aircraft (LCA-Tejas) with the support from ADA in 1990's because of strategic technology denials. NAL developed in-house technology and played a stellar role in the realisation of Technology Demonstrators (TD), Prototype Versions (PV), and Limited Series Production (LSP) culminating in Series Production (SP) aircrafts. NAL developed 165 parts for the LCA program and transferred the manufacturing technology for 152 parts to HAL in 2005. Subsequently, NAL took upon the challenge of streamlining various manufacturing processes for the remaining 13 critical complex cocured parts to meet standards of series production. NAL executed an order of 20 sets of composite parts with the production partner M/s Tata Advanced Materials Limited (TAML) while meeting the stringent quality requirements of regulatory authorities. This has led to a follow up order of 20 sets with more in the pipeline. This is **testimony** to the successful commercialization of composite technology developed by NAL. The **Cocuring Technology** developed by CSIR-NAL for LCA-Tejas has resulted in a **40%** reduction in the part count, 50% reduction in the number of fasteners, 30% reduction in the assembly time and weight reduction of 20%. An investment of about Rs.100 crores has led to a foreign exchange saving of over Rs.3000 crores.

For this outstanding achievement, CSIR-NAL is being conferred the 'Technology Award for Business Development & Technology Marketing, 2020'.



Complex Cocured Components Developed by ACD-CSIR-NAL.

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45 Shri. Padmakara,G Technical Officer ACD 46 Shri. Naveen Kumar,M Technical Officer ACD 47 Shri. Athimoolaganesh S Technical Officer ACD 48 Shri. K.N. Ashwathappa Sr.Technician-2 ACD 49 Shri Basavaraja S.M Technical Assistant ACD 50 Shri. Rathnakar,B Technical Assistant ACD 51 Shri. Doreswamy,K.N Sr.Technician-2 ACD 52 Shri Ramanna Gundad Technician-1 ACD 53 Shri. Murthy,B.Y.K. Sr.Technician-2 ACD 54 Shri. Ganesha,B.R Sr.Technician-2 ACD 55 Shri. Dharmappa. BL Sr.Technician-2 ACD 56 Shri. Kiran P Sr.Technician-1 ACD 57 Shri. Thippeswamy K Technician-2 ACD	43	Shri Radhakrishnan G	Sr.Technical Officer - 2	ACD
46 Shri. Naveen Kumar,M Technical Officer ACD 47 Shri. Athimoolaganesh S Technical Officer ACD 48 Shri. K.N. Ashwathappa Sr.Technician-2 ACD 49 Shri Basavaraja S.M Technical Assistant ACD 50 Shri. Rathnakar,B Technical Assistant ACD 51 Shri. Doreswamy,K.N Sr.Technician-2 ACD 52 Shri Ramanna Gundad Technician-1 ACD 53 Shri. Murthy,B.Y.K. Sr.Technician-2 ACD 54 Shri. Ganesha,B.R Sr.Technician-2 ACD 55 Shri. Dharmappa. BL Sr.Technician-2 ACD 56 Shri. Kiran P Sr.Technician-1 ACD 57 Shri. Thippeswamy K Technician-2 ACD	44	Shri. Patil Vinayak	Technical Officer	ACD
47 Shri. Athimoolaganesh S Technical Officer ACD 48 Shri. K.N. Ashwathappa Sr.Technician-2 ACD 49 Shri Basavaraja S.M Technical Assistant ACD 50 Shri. Rathnakar,B Technical Assistant ACD 51 Shri. Doreswamy,K.N Sr.Technician-2 ACD 52 Shri Ramanna Gundad Technician-1 ACD 53 Shri. Murthy,B.Y.K. Sr.Technician-2 ACD 54 Shri. Ganesha,B.R Sr.Technician-2 ACD 55 Shri. Dharmappa. BL Sr.Technician-2 ACD 56 Shri. Kiran P Sr.Technician-1 ACD 57 Shri. Thippeswamy K Technician-2 ACD	45	Shri. Padmakara,G	Technical Officer	ACD
48 Shri. K.N. Ashwathappa Sr.Technician-2 ACD 49 Shri Basavaraja S.M Technical Assistant ACD 50 Shri. Rathnakar,B Technical Assistant ACD 51 Shri. Doreswamy,K.N Sr.Technician-2 ACD 52 Shri Ramanna Gundad Technician-1 ACD 53 Shri. Murthy,B.Y.K. Sr.Technician-2 ACD 54 Shri. Ganesha,B.R Sr.Technician-2 ACD 55 Shri. Dharmappa. BL Sr.Technician-2 ACD 56 Shri. Kiran P Sr.Technician-1 ACD 57 Shri. Thippeswamy K Technician-2 ACD	46	Shri. Naveen Kumar,M	Technical Officer	ACD
49 Shri Basavaraja S.M Technical Assistant ACD 50 Shri. Rathnakar,B Technical Assistant ACD 51 Shri. Doreswamy,K.N Sr.Technician-2 ACD 52 Shri Ramanna Gundad Technician-1 ACD 53 Shri. Murthy,B.Y.K. Sr.Technician-2 ACD 54 Shri. Ganesha,B.R Sr.Technician-2 ACD 55 Shri. Dharmappa. BL Sr.Technician-2 ACD 56 Shri. Kiran P Sr.Technician-1 ACD 57 Shri. Thippeswamy K Technician-2 ACD	47	Shri. Athimoolaganesh S	Technical Officer	ACD
50 Shri. Rathnakar,B Technical Assistant ACD 51 Shri. Doreswamy,K.N Sr.Technician-2 ACD 52 Shri Ramanna Gundad Technician-1 ACD 53 Shri. Murthy,B.Y.K. Sr.Technician-2 ACD 54 Shri. Ganesha,B.R Sr.Technician-2 ACD 55 Shri. Dharmappa. BL Sr.Technician-2 ACD 56 Shri. Kiran P Sr.Technician-1 ACD 57 Shri. Thippeswamy K Technician-2 ACD	48	Shri. K.N. Ashwathappa	Sr.Technician-2	ACD
51Shri. Doreswamy,K.NSr.Technician-2ACD52Shri Ramanna GundadTechnician-1ACD53Shri. Murthy,B.Y.K.Sr.Technician-2ACD54Shri. Ganesha,B.RSr.Technician-2ACD55Shri. Dharmappa. BLSr.Technician-2ACD56Shri. Kiran PSr.Technician-1ACD57Shri. Thippeswamy KTechnician-2ACD	49	Shri Basavaraja S.M	Technical Assistant	ACD
52Shri Ramanna GundadTechnician-1ACD53Shri. Murthy,B.Y.K.Sr.Technician-2ACD54Shri. Ganesha,B.RSr.Technician-2ACD55Shri. Dharmappa. BLSr.Technician-2ACD56Shri. Kiran PSr.Technician-1ACD57Shri. Thippeswamy KTechnician-2ACD	50	Shri. Rathnakar,B	Technical Assistant	ACD
53Shri. Murthy,B.Y.K.Sr.Technician-2ACD54Shri. Ganesha,B.RSr.Technician-2ACD55Shri. Dharmappa. BLSr.Technician-2ACD56Shri. Kiran PSr.Technician-1ACD57Shri. Thippeswamy KTechnician-2ACD	51	Shri. Doreswamy,K.N	Sr.Technician-2	ACD
54 Shri. Ganesha,B.R Sr.Technician-2 ACD 55 Shri. Dharmappa. BL Sr.Technician-2 ACD 56 Shri. Kiran P Sr.Technician-1 ACD 57 Shri. Thippeswamy K Technician-2 ACD	52	Shri Ramanna Gundad	Technician-1	ACD
55Shri. Dharmappa. BLSr.Technician-2ACD56Shri. Kiran PSr.Technician-1ACD57Shri. Thippeswamy KTechnician-2ACD	53	Shri. Murthy,B.Y.K.	Sr.Technician-2	ACD
56 Shri. Kiran P Sr.Technician-1 ACD 57 Shri. Thippeswamy K Technician-2 ACD	54	Shri. Ganesha,B.R	Sr.Technician-2	ACD
57 Shri. Thippeswamy K Technician-2 ACD	55	Shri. Dharmappa. BL	Sr.Technician-2	ACD
	56	Shri. Kiran P	Sr.Technician-1	ACD
58 Shri. Margan A Lab.Assistant ACD	57	Shri. Thippeswamy K	Technician-2	ACD
	58	Shri. Margan A	Lab.Assistant	ACD
59 Shri. Prabhakaran D Lab.Attendant-1 ACD	59	Shri. Prabhakaran D	Lab.Attendant-1	ACD

60	Shri. Chandrashekar R	Lab.Attendant-1	ACD		
SI. No	Name of the Employee	Designation	Div		
i) C	i) Composites Processing Support				
61	Shri Prakash K	Sr.Technical Officer - 3	ACD		
62	Shri Bhaskar B.K	Sr.Technician-2	ACD		
63	Shri. Dhinakaran K	Technician-2	ACD		
j) Mo	j) Metallic part Machining & Metrology				
64	Dr Ravi Shankar S	Chief Scientist & Head, APMF	APMF		
65	Shri. Pradeep MS	Principal Technical Officer	APMF		
66	Smt. Radha BR	Sr.Technical Officer - 3	APMF		
67	Shri Naresh KR	Sr.Technical Officer - 1	APMF		
68	Shri. Punitha SJ	Technical Officer	APMF		
k) Coupon Level Testing					
69	Shri. Siva M	Technical Assistant	ACD		
70	Shri. Kailash Singh	Sr.Technical Officer - 1	ACD		
I) Structural Testing for Qualification of First Article					
71	Dr Raja S	Chief Scientist, Head, STTD	STTD		
72	Dr Sathyanarayana CN	Chief Scientist, Joint Head, STTD	STTD		
73	Dr Chandra N	Principal Scientist	STTD		
74	Shri. Mahesh M	Technical Assistant	STTD		

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