

वैज्ञानिक तथा औद्योगिक अनुसंधान परिषद्
Council of Scientific & Industrial Research
राष्ट्रीय वांतरिक्ष प्रयोगशालाएं
National Aerospace Laboratories



CSIR - NAL Estd. 1959
ISO 9001 : 2015
Certified Organization

INVITATION FOR BIDS/NIT

Tender No. NAL/PUR/STTD/344/19-Y

Dated: 03-Jan-2020

CSIR- National Aerospace Laboratories (NAL), Bengaluru, India is one of the premier laboratories under Council of Scientific and Industrial Research (CSIR), an autonomous body under Department of Scientific and Industrial Research, Government of India, New Delhi. CSIR-NAL is a Science and Knowledge based Research, Development and Consulting Organization. It is internationally known for its excellence in Scientific Research in Aerospace Engineering.

The Director, CSIR-NAL invites online quotation for procurement of the following item(s) for day to day research work.

Sl.No.	Description of Items	Unit	Quantity
01	Knee Type Milling Machine. Please refer Annexure for detailed specification.	Nos	01
Single / Double Bid		Two Bid	
Bid Security (EMD) (in INR)		Bid Security Declaration should be enclosed with quotation	
Performance Security		10% of the purchase order value	

01. Tender Documents may be downloaded from Central Public Procurement Portal <https://www.etenders.gov.in>. Aspiring Bidders who have not enrolled/ registered in e- procurement should enroll/ register before participating through the website <https://www.etenders.gov.in>. The portal enrolment is free of cost. Bidders are advised to go through instructions provided at 'Instructions for online Bid Submission'.
02. Tenderers can access tender documents on the website (For searching in the NIC site <https://www.etenders.gov.in>, kindly go to Tender Search option, select tender type and select ' Council of Scientific and Industrial Research' in organization tab and select NAL-Bengaluru-CSIR in department type Thereafter, Click on "Search" button to view all CSIR-NAL, Bengaluru tenders). Select the appropriate tender and fill them with all relevant information and submit the completed tender document online on the website <https://www.etenders.gov.in> as per the schedule given in the next page.
03. Either the Indian Agent on behalf of the Foreign principal or the Foreign principal can bid directly in a tender but not both. However, the offer of the Indian Agent should also accompany the authorization letter from their principal. To maintain sanctity of tendering system, one Indian Agent cannot represent two different Foreign principals in one tender.
04. Unsolicited / conditional / unsigned tenders (Quotations) shall not be considered. Quotations received after the due date and time shall be summarily rejected.
05. The Bidder shall comply the terms and conditions of the tender, failing which, the offer shall be liable for rejection.
06. The Director, CSIR- National Aerospace Laboratories., Bengaluru reserves the right to accept any or all the tenders either in part or in full or to split the order without assigning any reasons there for.

Raman Kumar
(Section Officer S&P)

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SCHEDULE CUM CRITICAL DATE SHEET

1	Name of Organization	CSIR-National Aerospace Laboratories, Bengaluru	
2	Tender Reference No	NAL/PUR/STTD/344/19-Y dated: 03-Jan-2020	
3	Tender Type (Open/Limited/EOI/Auction/Single)	Open Tender	
4	Type/Form of Contract (Work / Supply / Auction / Service / Buy / Empanelment / Sell)	Supply	
5	No of Covers (One/Two/Three/Four)	Two	
6	Tender Category (Services/Good/Works)	Goods	
7	Allow Resubmission (Only in online mode within scheduled period)	Yes	
8	Allow Withdrawal (Only in online mode within scheduled period)	Yes	
9	Allow Offline Submission	No	
10	Work Item Title	Knee Type Milling Machine.	
11	Work Description	Knee Type Milling Machine.	
12	Delivery Schedule	90 days from the date of purchase order	
13	Product Category (Civil Works / Electrical Works / Fleet Management / Computer Systems)	R & D Equipment	
14	Is Multi Currency Allowed	Yes	
15	a) Tender Publishing Date -	07-Jan-2020	1800 Hrs
	b) Document Download Start Date-	07-Jan-2020	1800 Hrs
	c) Bid Submission Start Date-	07-Jan-2020	1800 Hrs
	d) Bid Submission End Date-	27-Jan-2020	1000 Hrs
	e) Bid Opening Date-	28-Jan-2020	1100 Hrs
16	Bid Validity Days	90 days	
17	Address for communication	Stores and Purchase Officer CSIR-National Aerospace Laboratories, HAL Airport Road, Kodihalli, Bengaluru - 560017	
18	Inviting Officer	Director, CSIR-NAL	
19	Contact No	25086040, 25086041	
20	E-mail Address	purchasek@nal.res.in	
21	Detailed specification of item	Refer Invitation for bids / NIT	
22	Tender Terms & Conditions & Instruction for online bid submission	The prospective bidders are requested to refer to the Standard Tender Document available on NAL Internet (www.nal.res.in) under the icon Tender-Purchase before formulating and submitting their bids	

Specifications for Knee Type Milling Machine

- The milling machine must be designed to withstand shocks and vibrations induced while machining high strength materials for aerospace applications. Change of spindle speed should be achieved by shifting/rotating the gear lever of the machine. The main spindle should have Instantaneous braking mechanism.
- The table on which job/material is mounted should have necessary clamping provisions. The table should have auto feed and high rate rapid operations in all X, Y, Z directions by independent electrical motor.
- The machine must supplied with necessary service/maintenance manual, service/spare tools, and must provide service/maintenance and spare support for atleast 10 years from the date of delivery.
- The specification of machine should confirm to IS 6893 part 5-latest.
- Accuracy test for inspection of the machine should confirm to IS 2200-latest.
- The OEM shall supply the machinery along with accessories such as
 1. X, Y, Z-axes Digital Read Out with 5-micron resolution.
 2. Machine Vice with rigid base width 200mm opening 200mm either screw rod and nut /hydraulic mechanism.
 3. ISO 40 or equivalent collet holder and collet ranging from 4-25.
 4. Reduction sleeve ISO 40 or equivalent to MT4.
 5. Precision boring and facing head of capacity 150mm or more.
 6. Standard working holding devices.
 7. Indexing head.
 8. Standard cutting tools.
 9. Coolant attachment.
 10. Splashguard.
 11. Machine lamp holder.



Sl no.	Specification	Unit	Value	Tolerance
1	Clamping area on table X x Y	mm x mm	1200 x 300	+15%
2	safe load on table	kg	350	
3	Longitudinal movement	mm	700	
4	Transverse movement	mm	200	
5	Vertical movement	mm	350	
6	Quill stroke	mm	50	
7	Speed range	rpm	40-2000	
8	Feed (Longitudinal)	mm/min	15-700	
9	Feed (Transverse)	mm/min	15-700	
10	Feed (Vertical)	mm/min	2-150	
11	Spindle taper		ISO 40 or equivalent	
12	Vertical milling head swiveling on both sides	degree	45	
13	Milling spindle Motor	kW	Min 5.5	
14	Feed Motor	kW	Min 1.5	



BID-SECURING DECLARATION FORM

Date: _____

Bid No. _____

To (insert complete name and address of the purchaser)

I/We. The undersigned, declare that:

I/We understand that, according to your conditions, bids must be supported by a Bid Securing Declaration.

I/We accept that I/We may be disqualified from bidding for any contract with you for a period of one year from the date of notification if I am /We are in a breach of any obligation under the bid conditions, because I/We

(a)	have withdrawn/modified/amended, impairs or derogates from the tender, my/our Bid during the period of bid validity specified in the form of Bid; or
(b)	having been notified of the acceptance of our Bid by the purchaser during the period of bid validity
	(i) fail or refuse to execute the contract, if required, or
	(ii) fail or refuse to furnish the Performance Security, in accordance with the Instructions to Bidders.

I/We understand this Bid Securing Declaration shall cease to be valid if I am/we are not the successful Bidder, upon the earlier of (i) the receipt of your notification of the name of the successful Bidder; or (ii) thirty days after the expiration of the validity of my/our Bid.

Signed: (insert signature of person whose name and capacity are shown)
in the capacity of (insert legal capacity of person signing the Bid Securing Declaration).

Name: (insert complete name of person signing the Bid Securing Declaration)

Duly authorized to sign the bid for an on behalf of: (insert complete name of Bidder)

Dated on _____ day of _____ (insert date of signing)

Corporate Seal (where appropriate)

Note:

1. In case of a Joint Venture, the Bid Securing Declaration must be in the name of all partners to the Joint Venture that submits the bid.
2. Bid Security declaration must be signed in by the Proprietor/CEO/MD or equivalent level of Officer of the company.